



Innovative Foodservice Equipment Custom
Designed for Performance, Service and Value.

INSTALLATION AND OPERATING INSTRUCTIONS

TEMPER SELECT HOT HOLDING CABINET ROAST & HOLD

Model: HRH Series



**INTENDED FOR OTHER THAN HOUSEHOLD USE
RETAIN THIS MANUAL FOR FUTURE REFERENCE
UNIT MUST BE KEPT CLEAR OF COMBUSTIBLES AT ALL TIMES**



WARNING: For your safety do not store or use gasoline or other flammable vapors or liquids in the vicinity of this or any other appliance. Keep the area free and clear of combustibles. (See ANZI Z83.14B, latest version)



WARNING: Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the Installation, Operating and Maintenance Instructions thoroughly before installing or servicing this equipment.



WARNING: Initial heating of unit may generate smoke or fumes and must be done in a well-ventilated area. Overexposure to smoke or fumes may cause nausea or dizziness.



This equipment has been engineered to provide you with year round dependable service when used according to the instructions in this manual and standard commercial kitchen practices.



ANSI/NSF 4

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1525 East Lake Road
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IMMEDIATELY INSPECT FOR SHIPPING DAMAGE

All containers should be examined for damage before and during unloading. The freight carrier has assumed responsibility for its safe transit and delivery. If equipment is received damaged, either apparent or concealed, a claim must be made with the delivering carrier.

A) Apparent damage or loss must be noted on the freight bill at the time of delivery. It must then be signed by the carrier representative (Driver). If this is not done, the carrier may refuse the claim. The carrier can supply the necessary forms.

B) Concealed damage or loss if not apparent until after equipment is uncrated, a request for inspection must be made to the carrier within 15 days. The carrier should arrange an inspection. Be certain to hold all contents and packaging material.

Installation and start-up should be performed by a qualified installer who thoroughly reads, understands and follows these instructions.

The **BevLes Company** takes pride in the design and quality of our products. When used as intended and with proper care and maintenance, you will experience years of reliable operation from this equipment. To ensure best results, it is important that you carefully read and follow the instructions in this manual.

Installation and start-up should be performed by a qualified installer who thoroughly reads, understands and follows these instruction.

If you have questions concerning the installation, operation, maintenance or service of this product, write Technical Service Department BevLes Company, Inc., 1525 East Lake Road, Erie, PA 16511.

1. SAFETY PRECAUTIONS

Before installing and operating this equipment be sure everyone involved in its operation is fully trained and aware of all precautions. Accidents and problems can result by a failure to follow fundamental rules and precautions.

The following words and symbols, found in this manual, alert you to hazards to the operator, service personnel or the equipment. The words are defined as follows:



DANGER: This symbol warns of imminent hazard which will result in serious injury or death.



WARNING: This symbol refers to a potential hazard or unsafe practice, which could result in serious injury or death.



CAUTION: This symbol refers to a potential hazard or unsafe practice, which may result in minor or moderate injury or product or property damage.



NOTICE: This symbol refers to information that needs special attention or must be fully understood even though not dangerous.



2. GENERAL INFORMATION

THIS MANUAL SHOULD BE RETAINED FOR FUTURE REFERENCE



WARNING: Check the data plate on this unit before installation. Connect the unit only to the voltage and frequency listed on the data plate. Connect only to 1 or 3 phase as listed on the data plate.







WARNING: Electrical and grounding connections must comply with the applicable portions of the national electrical code and/or other local electrical codes.





WARNING: Do not use oven cleaners, caustic solutions or mechanical means to clean the appliance as they will damage the interior stainless surface.



 **NOTICE:** The unit when installed, must be electrically grounded and comply with local codes, or in the absence of local codes, with the national electrical code ANSI/NFPA70- latest edition. Canadian installation must comply with CSA-STANDARD C.22.2 Number 0 M1982 General Requirements-Canadian Electrical Code Part II, 109-M1981- Commercial Cooking Appliances. 

 **WARNING:** This appliance must be serviced by an Authorized Service Technician only. Disconnect the power supply before cleaning or servicing the cabinet. Regular and thorough cleaning will help to keep the cabinet operating properly. If service is required, contact an Authorized Service Agency, your dealer or the factory to obtain a qualified technician for the required maintenance/service. 

 **WARNING:** Disconnect device from electrical power supply and place a Tag Out-Lockout on the power plug, indicating that you are working on the circuit. 



 **WARNING:** Neglecting to keep fan opening clean could result in cabinet failure. 

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IMPORTANT FOR FUTURE REFERENCE

Please complete this information and retain this manual for the life of the equipment. For Warranty Service and/or Parts, this information is required.

| | | |
|--------------|---------------|----------------|
| Model Number | Serial Number | Date Purchased |
|--------------|---------------|----------------|

The data plate for the unit is located on the left side panel on the upper rear of that panel. Check the voltage requirements on the data plate. Connect the unit only to the voltage configuration specified on the data plate.

3. INSTALLATION INSTRUCTIONS

BEFORE USING THE CABINET:

1. Place cabinet on level floor in a well ventilated area.
2. Plug unit into proper wall outlet.
3. Push the power switch to ON and press the start button. Let run for one hour.
4. Let the cabinet cool and clean the inside with a mild detergent and hot water.

 **CAUTION:** During operation the air is VERY HOT when the door is opened. 

4. OPERATING INSTRUCTIONS

PROGRAMMING INSTRUCTIONS (TIMER VERSION)

To Set Cook Temperature:

1. Press "COOK" button.
2. Use "ARROW" keys to set desired cook temperature.
3. Press "SET" button to set cook.

To Set Hold Temperature:

1. Press "HOLD" button.
2. Use "ARROW" keys to set desired hold temperature.
3. Press "SET" button to set hold temperature.

To Set Cook Time:

1. Press "TIME" button.
2. Use "ARROW" keys to set desired cook time.
3. Press "SET" button to confirm selected cook time.

Note: Safe food holding temperature is 140°F/60°C for beef and is higher for poultry and some other products.

PROGRAMMING INSTRUCTIONS (PROBE VERSION)

To Set Cook Time or Probe Temperature:

1. Press the Probe/Time Button until the LED indicates the mode you intent to use.
2. Press the Time/Probe button
3. Use Arrow keys to set desired cook time or probe temperature.
4. Press Set button to confirm selected cook time or probe temperature.

To Set Cook & Hold Temperatures:

1. Set the cook & hold temperatures the same as in the timer version listed above.

Note: Safe food holding temperature is 140°F/60°C for beef and is higher for poultry and some other products.

OPERATION

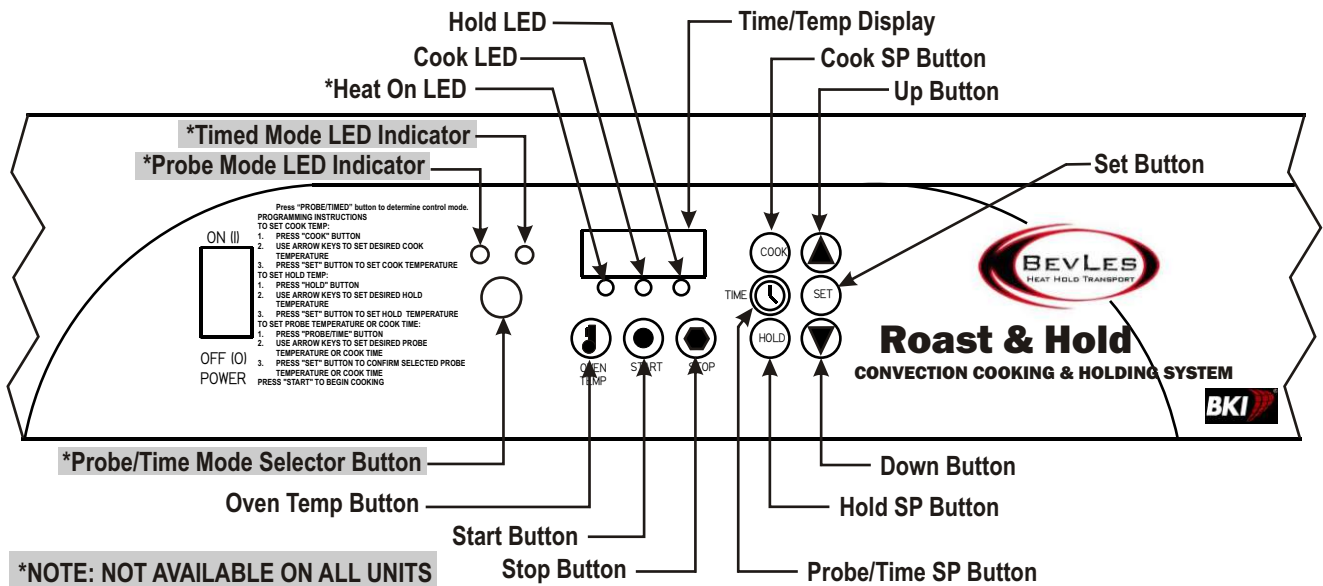
Press "START" to begin cooking. The unit will heat to the cook temperature and stay there for the time programmed or until the product probe reaches the programmed temperature. The unit will then lower the temperature to the programmed hold temperature and remain there until the stop button is pushed. At any time during the operation you can push the OVEN TEMP button and the temperature inside the cabinet will be displayed.

NOTE: If the display is flashing power has been lost to the unit for longer than 3 seconds. Check the product to make sure it has been properly cooked.



CAUTION: All foodservice equipment should be operated by trained personnel only. Do not allow your customers to come in contact with any surface labeled "CAUTION HOT". Never pour cold water into heated unit. Never hold food below 140°F/60°C or above 40°F/4.45°C.





Button Descriptions

- Cook SP - Displays current Cook SP temperature and allows changes.
- Probe Time SP - Displays current probe temp or cook time SP (depending on cook mode selected) and allows changes.
- Hold SP - Displays current Hold SP temperature and allows changes.
- Up - Increments displayed parameter value during programming.
- Down - Decrements displayed parameter value during programming.
- Set - Accesses the Setup mode and saves new parameter values.
- Oven Temp - Momentarily displays current Oven temperature.
- Start - Starts Cook cycle.
- Stop - Aborts Cook cycle.

LED Descriptions

- Probe Mode LED - Illuminates when the controller is in Probe cook mode.
- Timed Mode LED - Illuminates when the controller is in Timed cook mode.
- Heat On LED - Illuminates when Heat output is energized.
- Cook LED - Illuminates while controller is in the Cook mode.
- Hold LED - Illuminates when the controller is in the Hold mode.

OPERATOR MANUAL

Cook & Hold Controller

OPERATION:

When power is first applied to the controller the currently installed software version number will be displayed for a few seconds and a self diagnostic routine will be initiated. If no errors are detected the Fan and Heat output relays will energize and the oven will begin heating to the Hold setpoint temperature. The display will flash until the Hold set point is achieved. When the oven has reached the Hold temperature the Hold lamp will illuminate. The Fan and Heat outputs continue to cycle On & Off as required to maintain the oven at the Hold set point until a Cook cycle is initiated.

Should a problem be detected during the self diagnostic routine at startup, the controller will suspend operation until the error is corrected. An error code will be displayed to aid in troubleshooting (see self diagnostic and troubleshooting section).

SETTING THE HOLD TEMPERATURE:

To change the Hold set point momentarily press the HOLD key (the Hold lamp will flash to show you are in the Hold set point programming mode). Use the UP and DOWN ARROW keys to change the displayed value as desired. **Press the SET key to accept and store this new set point value.**

Note: If no key is pressed for 10 seconds while in the programming mode the controller will automatically return to the run mode and retain the original set point value.

SELECTING THE COOK MODE:

The SELECT key is used to select either a temperature terminated (Probe) or time terminated (Timed) cook cycle. The appropriate Mode lamp will illuminate to show the current Mode setting. Upon power up the controller will always default to the mode that was last used.

When the Probe mode is selected the probe temperature is continuously displayed. However, if the probe sensor is not connected or is faulty the controller will lock-out (output relays will open) and a dashed line followed by the numeral 2 will be displayed. The position of the line indicates the failure mode detected (see the self-diagnostic & troubleshooting section).

SETTING THE COOK TEMPERATURE:

To change the Cook set point momentarily press the COOK key (the Cook lamp will flash to show you are in the Cook set point programming mode). Use the UP and DOWN ARROW keys to change the displayed set point value. Press the SET key to accept and store this new set point value.

SETTING PROBE TEMP OR COOK TIME:

To change the Probe Temperature Set point (Probe Mode) or Cook Time (Timed Mode) momentarily press the PROBE TIME key (the appropriate Probe or Timed lamp will flash). Use the UP and DOWN ARROW keys to change the displayed set point value. Press the SET key to accept and store this new set point.

INITIATING A COOK CYCLE:

A cook cycle is initiated by pressing the START key. After about 2 seconds the Fan and Heat relays will energize and the oven will begin to heat to the Cook set point. During the Cook cycle the Fan relay remains energized continuously while the Heat relay will cycle as required to maintain the oven at the cook set point.

During a timed cook cycle (Timed mode) the display will show the time remaining in the Cook cycle and during a temperature terminated cook cycle (Probe mode) the probe temperature will be continuously displayed. The actual oven temperature can be viewed at any time by momentarily pressing the OVEN key. Approximately 10 seconds after the OVEN key is released the previous display will be restored.



Any set point values can be changed on the fly during a Cook cycle by pressing the appropriate programming key and following the steps shown above.

When the cook cycle is complete (countdown timer reaches zero or the probe set point temperature is reached) the controller automatically reverts to the Hold set point and an audible alarm sounds five (5) one second bursts indicating the Cook cycle is complete.

The Cook cycle can be stopped at any time by pressing the STOP key. Once stopped, however, the cycle must be restarted from the beginning.

POWER LOSS ALARM:

The display will flash when power is restored after a power loss. If power is lost during a Cook cycle, the Cook cycle will continue where it left off upon restoration of power. Pressing any key will stop the flashing display.

| | | |
|---|---|---|
|  | CAUTION: All foodservice equipment should be operated by trained personnel only. Do not allow your customers to come in contact with any surface labeled "CAUTION HOT". Never pour cold water into heated unit. Never hold food below 150°F or above 40°F. |  |
|---|---|---|

OVEN TEMPERATURE ALARM:

The Oven Temperature Alarm function can be turned On or Off at will (see Setup Programming below). When activated the oven temperature alarm provides separate High and Low alarm set points. An audible alarm sounds one second bursts and the display flashes whenever the oven temperature drops below the low set point or exceeds the high set point. Pressing any key will silence the audible alarm but the display will continue flashing until the temperature returns to an acceptable value.

Setup Programming

The Setup Mode is accessed by pressing and holding the SET key for several seconds until the "diFF" prompt is displayed (while in Setup mode all outputs are de-energized). Momentarily press an UP or DOWN ARROW key will display the current parameter value. Continuing to hold the ARROW key will increment or decrement the value. Pressing the SET key will accept the new value and advance to the next parameter. Repeatedly pressing the SET key will step through each parameter without making any changes. Refer to the table below for a list of the programmable parameters, the range of acceptable values and the factory defaults.

When locked ("Loc" parameter turned "On") the Setup Mode cannot be accessed as described above. The Setup Mode can only be unlocked by removing power from the controller then reapplying power while holding the SET key.

| Display | Parameter Description | Range of Values | Default |
|---------|--|------------------------|---------|
| diFF | On-Off differential for Cook & Hold set points | 1 to 25°F or °C | 4°F |
| PSLL | Probe Set point Limit Low | 0°F to 245°F | 100°F |
| _tr | Time range for timed cook mode | H=hrs/mins L=mins/secs | H |
| _AL | Temperature Alarm | on or oFF | oFF |
| _ALL | Alarm Low set point (Note 1) | 0 to Max SP | HSLL |
| _ALH | Alarm High set point (Note 1) | 0 to Max SP | CSLH |
| _F/C | Fahrenheit or Celsius display units (Note 2) | F or C | F |
| _oF1 | Oven sensor offset | ±99°F or °C | 0°F |
| _oF2 | Probe sensor offset | ±99°F or °C | 0°F |
| _LoC | Parameter lock | on or oFF | oFF |

Notes:

1. These parameters only display if Alarm function is activated (on).
2. When switching from °C to of display some values may convert to illegal magnitudes (e.g. 50°C will convert to 122°F which is greater than max. allowed of 99°F). Therefore, **all parameters should be checked for correct values when display units are changed.**

SELF DIAGNOSTICS & TROUBLESHOOTING:

Error checking is done continuously while the controller is in operation. Should an error occur an error code will be displayed. The error codes and the corrective action required are described below.

| Display | Description | Corrective Action |
|--------------------------------|----------------------|---|
| “---1” At top of display | Oven sensor open | Check for broken or disconnected lead wires or damaged oven sensor. Repair wiring or replace sensor. |
| “_ _1” At bottom of display | Oven sensor shorted | Check for shorted lead wire or damaged oven sensor. Repair wiring or replace sensor. |
| “---2” At top of display | Oven sensor open | Check for broken or disconnected lead wire or damaged meat probe sensor. Repair wiring or replace sensor. |
| “_ _2” At bottom of display | Probe sensor Shorted | Check for shorted lead wire or damaged meat probe sensor. Repair wiring or replace sensor. |
| “----” At center of display | Chksum error | Re-initialize the controller by removing power from the controller then reapplying power while simultaneously pressing the HOLD & DOWN ARROW keys. CAUTION: Initializing removes all user programmed values from memory and restores the default values. |

CALIBRATION CABINET TEMPERATURE:

- Make sure the cabinet temperature is stable it should have been run at the same temperature for at least 45 minutes with your measuring probe in place in the center of the cabinet.
- Record the display temperature and your measured cabinets center temperature. If the two temperatures are within 5°F do not attempt adjustment. There is typically that much error in most measuring devices.
- If the temperature difference is more than 5°F you may choose to adjust calibration
- Unlock the programming function by pushing and holding the set button while turning off the power to the unit and then turning it back on.
- Push and hold the SET key for several seconds until “diFF” is displayed in the window
- Release the SET key and then push it several times until “_oF1” is displayed in the window
- Subtract the temperature measured in the center of the cabinet from the display temperature
- Push the UP or DOWN arrow button until you reach the total from above.
- Allow the cabinet temperature to stabilize for about ten minutes and recheck the temperature. The display versus measured cabinet temperature should be within 5°F in not repeat the procedure.
- Relock the programming function by pushing and holding the SET key for several seconds until “diFF” is displayed in the window
- Release the SET key and then push it several times until “_LoC” is displayed in the window
- Push an arrow key until the display indicates “on”
- Don’t push any buttons for ten (10) seconds and the control will drop out of the program mode.

CALIBRATION PROBE TEMPERATURE:

- Make sure the temperature probe is stable it should have been in the product for a few seconds and it should be reading the same temperature for several seconds before comparing to the display read out. Make sure the two temperature probes are in close proximity.
- Record the display temperature and the product temperature. If the two temperatures are within 3°F do not attempt adjustment. There is typically that much error in most measuring devices.
- If the temperature difference is more than 3°F you may choose to adjust calibration
- Unlock the programming function by pushing and holding the set button while tuner off the power to the unit and then turning it back on.
- Push and hold the SET key for several seconds until “diFF” is displayed in the window

- Release the SET key and then push it several times until “_oF2” is displayed in the window
- Subtract the product temperature measured from the display temperature
- Push the UP or DOWN arrow button until you reach the total from above.
- Allow the product temperature to stabilize for about five minutes and recheck the temperature. The display versus measured product temperature should be within 3°F in not repeat the procedure.
- Relock the programming function by pushing and holding the SET key for several seconds until “diFF” is displayed in the window
- Release the SET key and then push it several times until “_LoC” is displayed in the window
- Push an arrow key until the display indicates “on”
- Don't push any buttons for ten (10) seconds and the control will drop out of the program mode.

5. CLEANING INSTRUCTIONS

Daily Cleaning:

1. Turn off power switch and unplug the unit from the wall outlet.
2. Allow the unit to cool before cleaning.



WARNING: To avoid burns allow the unit to cool before cleaning.



3. Open the doors and remove all pans and hangers from the unit. Take them to the sink and thoroughly clean.
4. Clean the interior and exterior of the cabinet with warm soapy water.



WARNING: Do not use steel wool or other abrasive cleaners. Do not use cleaners or sanitizers containing chlorine, iodine, ammonia or bromine as these will damage the finish on the stainless steel.



WARNING: Do not use a water jet (pressure sprayer) to clean the unit. This could damage some of the components.



5. Wash the control panel with a damp cloth, do not use excess water on the control panel.
6. Reinstall the hangers and pans. Leave the door partially open to allow these parts and the interior of the cabinet to thoroughly dry.

Weekly Cleaning:

1. In addition to the daily cleaning remove the top air ducts from each side of the internal cabinet. To remove these lift up and then pull away from the internal wall.
2. Remove the bottom air duct from each side of the internal cabinet. After the top air ducts have been removed you can lift and pull away from the internal wall.
3. Take these parts to the sink and thoroughly clean.



WARNING: Do not use steel wool or other abrasive cleaners. Do not use cleaners or sanitizers containing chlorine, iodine, ammonia or bromine as these will damage the finish on the stainless steel.



4. Reinstall these parts by installing the bottom air ducts first. Place the openings in the back of the air duct over the spacers on the side wall and slide down into position. After the bottom air ducts are installed repeat the process with the top air ducts.

Monthly Cleaning:

1. Vacuum the openings in the center of the rear panel.



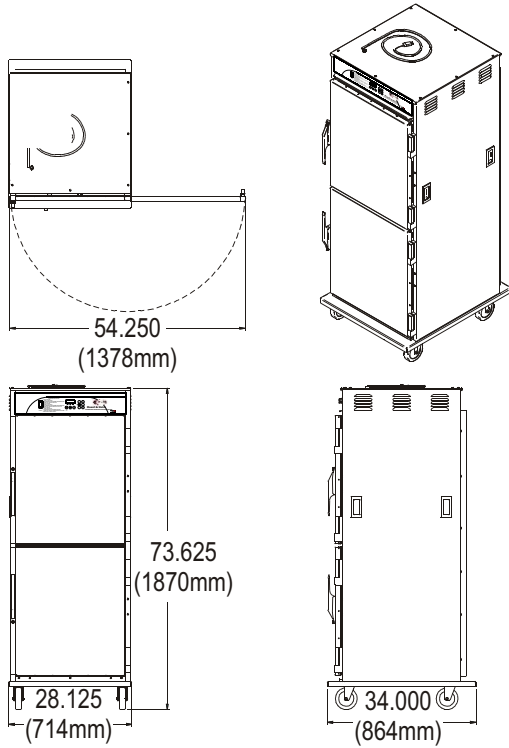
Caution: Failure to clean these openings on a regular basis can cause the control components to overheat and shorten their life.



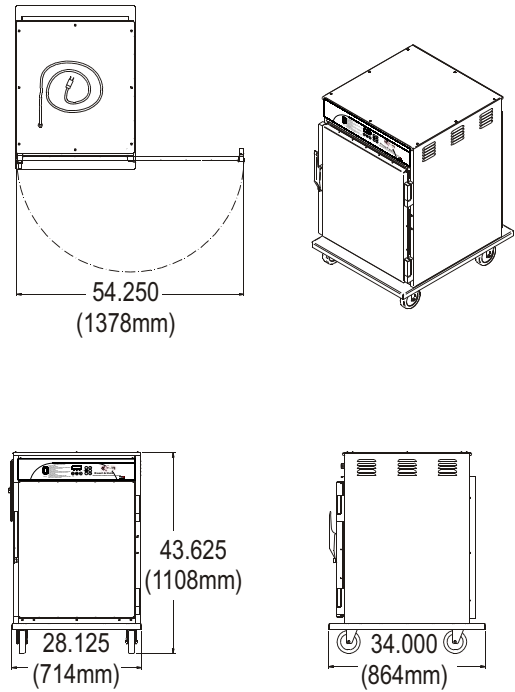
6. SPECIFICATIONS

FULL WIDTH MODELS

FULL SIZE (HRHR74W12)

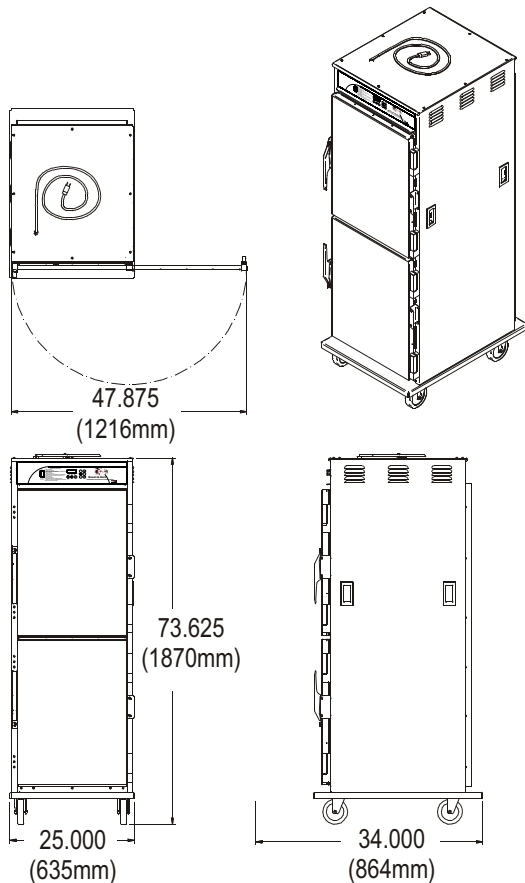


HALF SIZE (HRHR44W6)

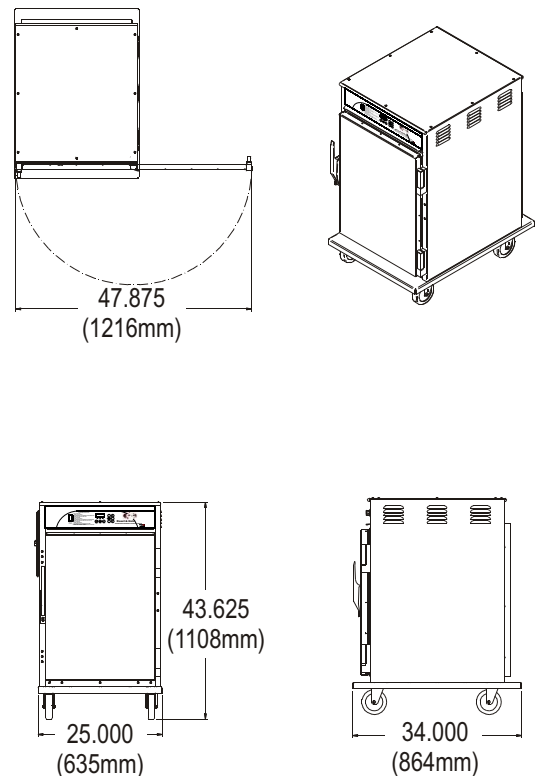


NARROW WIDTH MODELS

FULL SIZE (HRHR74W12)

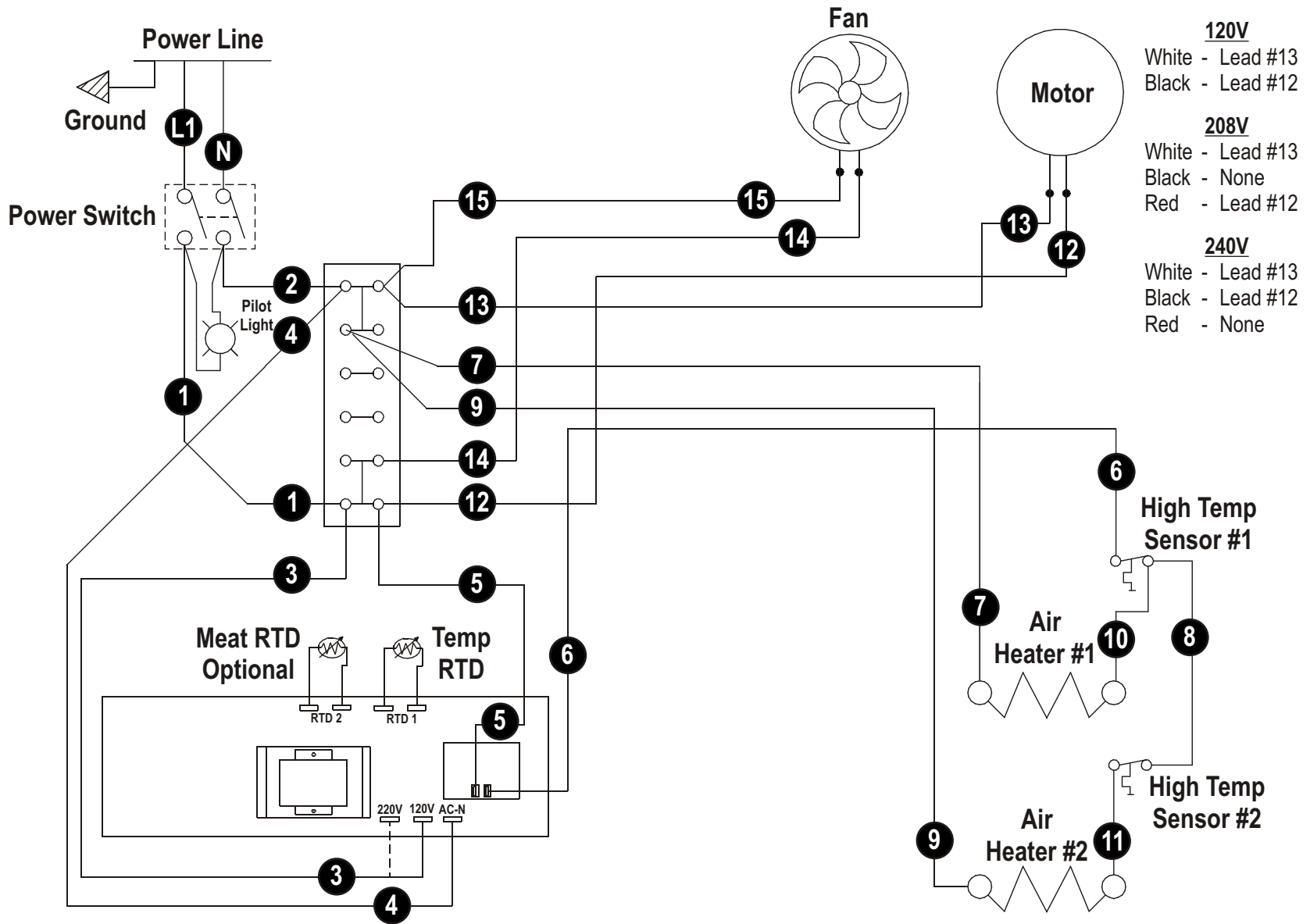


HALF SIZE (HRHR44P16)



7. WIRING DIAGRAM

WIRING DIAGRAM - ROAST & HOLD



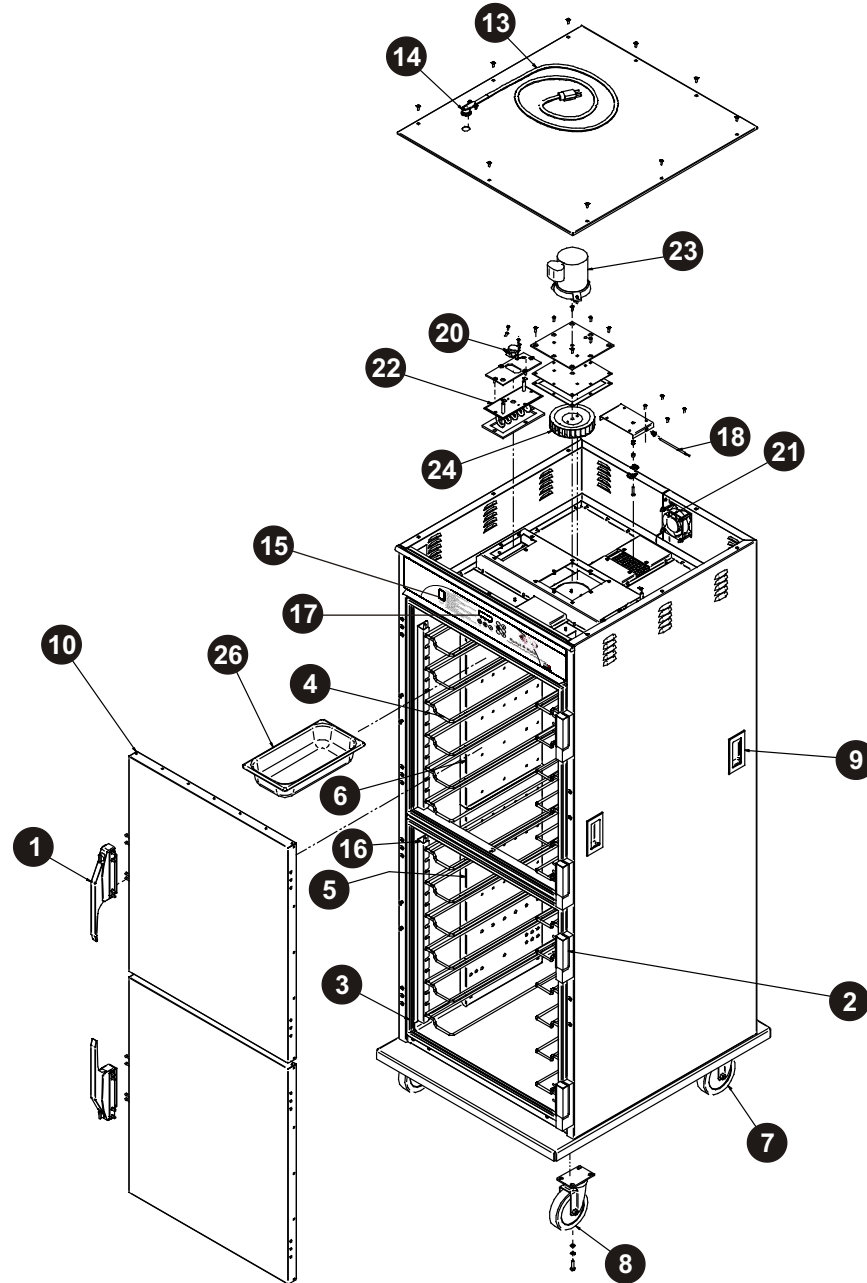
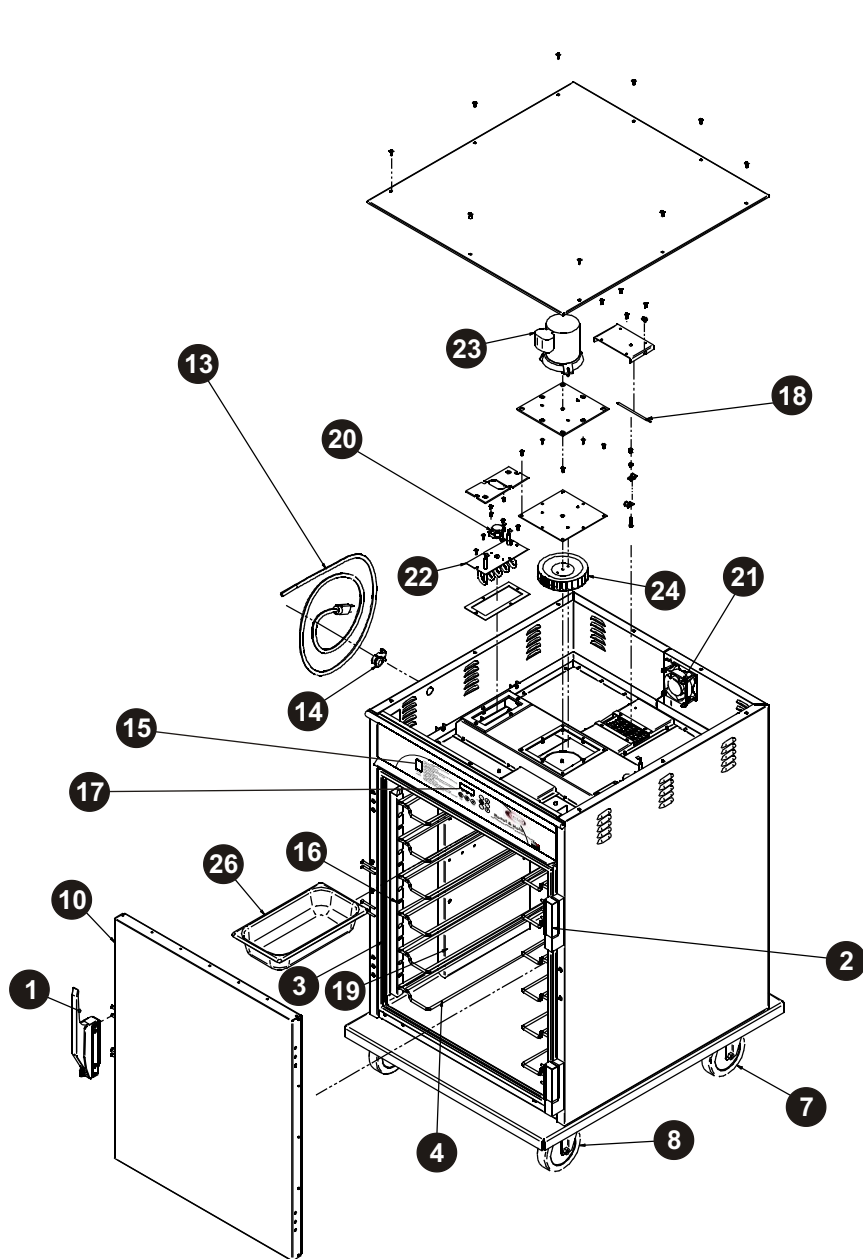
- 120V**
- White - Lead #13
- Black - Lead #12
- 208V**
- White - Lead #13
- Black - None
- Red - Lead #12
- 240V**
- White - Lead #13
- Black - Lead #12
- Red - None

8. PARTS LISTS & EXPLODED VIEWS

| PARTS LIST - HALF SIZE & FULL SIZE (FULL WIDTH MODELS) | | | |
|---|-------------|-----------------|---|
| ITEM | 120V P/N | 208/240V P/N | DESCRIPTION |
| 1 | 781185 | 781185 | Magnetic Latch |
| 2 | 784692 | 784692 | Lift-Off Hinge |
| 3 | 781155 | 781155 | Magnetic Gasket |
| 4 | 781283 | 781283 | Wire Hanger 5 x 25 Chrome |
| | 781284 | 781284 | Wire Hanger 5 x 25 Stainless Steel (Optional) |
| 5 | 741134 | 741134 | Bottom Air Duct (Full Size Units Only) |
| 6 | 741135 | 741135 | Top Air Duct (Full Size Units Only) |
| 7 | 780040 | 780040 | 5" Caster |
| 8 | 780036 | 780036 | 5" Caster With Brake |
| 9 | 781147 | 781147 | Pull Handle (Full Size Units Only) |
| 10 | 720319 | 720319 | Door |
| 11* | 720321 | 720321 | Door With Window |
| 12* | 783004 | 783004 | Spacer - Air Duct |
| 13 | 782068 | 701015 | Power Cord |
| 14 | 1101500 | 1101500 | Stain Relief |
| 15 | 1302200 | 1302200 | Power Switch |
| 16 | 741094 | 741094 | Channel Support |
| 17 | 781304 | 781304 | Temperature Controller |
| 18 | 784872 | 784872 | Probe - Air |
| 19 | 741485 | 741485 | Air Duct - Half Size Units |
| 20 | 781276 | 781276 | Hi Limit Switch |
| 21 | 784680 | 784682 | Cooling Fan |
| 22 | 781160 | 781163 | Air Heater |
| | 781248 | | Air Heater (Alternate High Watt Version) |
| 23 | 781279 | 781280 | Blower Motor |
| 24 | 1210810 | 1210810 | Blower Wheel |
| 25* | 1101600 | 1101600 | Terminal Block |
| 26 | 2411450 | 2411450 | Water Pan |
| | | | *NOT SHOWN |

EXPLODED VIEW - HALF SIZE (FULL WIDTH MODELS)

EXPLODED VIEW - FULL SIZE (FULL WIDTH MODELS)

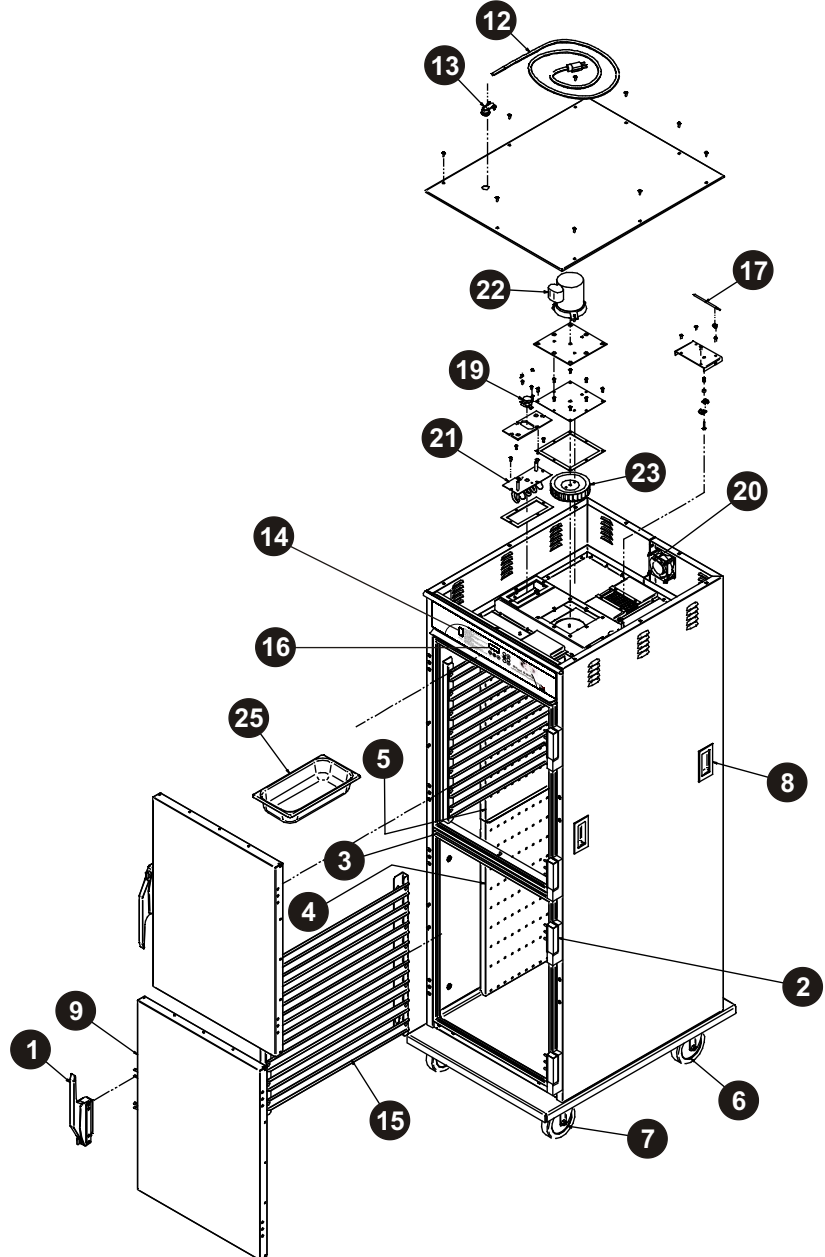
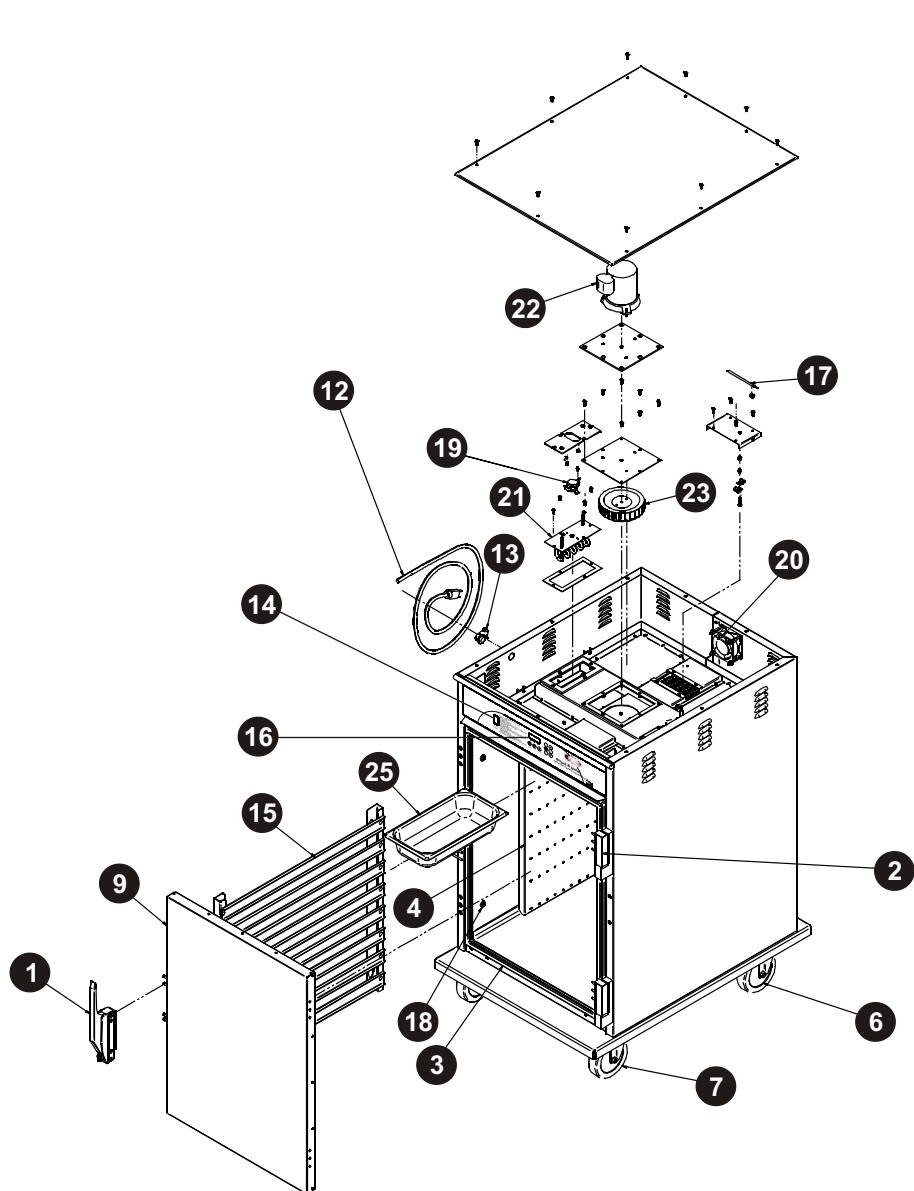


PARTS LIST - HALF SIZE & FULL SIZE (NARROW WIDTH MODELS)

| ITEM | 120V P/N | 208/240V P/N | DESCRIPTION |
|------|-------------|-----------------|-------------------------------------|
| 1 | 781185 | 781185 | Magnetic Latch |
| 2 | 784692 | 784692 | Lift-Off Hinge |
| 3 | 781156 | 781156 | Magnetic Gasket |
| 4 | 741563 | 741563 | Bottom Air Duct |
| 5 | 741561 | 741561 | Top Air Duct (Full Size Units Only) |
| 6 | 780040 | 780040 | 5" Caster |
| 7 | 780036 | 780036 | 5" Caster With Brake |
| 8 | 781147 | 781147 | Pull Handle (Full Size Units Only) |
| 9 | 720322 | 720322 | Door |
| 10* | 720323 | 720323 | Door With Window |
| 11* | 783004 | 783004 | Spacer - Air Duct |
| 12 | 782068 | 701015 | Power Cord |
| 13 | 1101500 | 1101500 | Stain Relief |
| 14 | 1302200 | 1302200 | Power Switch |
| 15 | 720515 | 720515 | Pan Slide Assembly |
| 16 | 781304 | 781304 | Temperature Controller |
| 17 | 784872 | 784872 | Probe - Air |
| 18 | 750382 | 750382 | Spacer - Pan Slide Assy |
| 19 | 781276 | 781276 | Hi Limit Switch |
| 20 | 784680 | 784682 | Cooling Fan |
| 21 | 781160 | 781163 | Air Heater |
| | 781248 | | Air Heater (High Watt Version) |
| 22 | 781279 | 781280 | Blower Motor |
| 23 | 1210810 | 1210810 | Blower Wheel |
| 24* | 1101600 | 1101600 | Terminal Block |
| 25 | 2411450 | 2411450 | Water Pan |
| | | | *NOT SHOWN |

EXPLODED VIEW - HALF SIZE (NARROW WIDTH MODELS)

EXPLODED VIEW - FULL SIZE (NARROW WIDTH MODELS)





9. BEVLES COMPANY LIMITED WARRANTY

1525 East Lake Road, Erie, PA 16511
Toll Free: (800) 840-9577 • Fax: (800) 548-9392

1. Bevles warrants to the original purchaser that on the date the equipment is shipped (sold), it will be free of defects in materials or workmanship. Bevles will, at its discretion, repair or replace, during the warranty period printed below, any part that has a defect in material or workmanship that was present when the product shipped from Bevles, and which manifests itself during the warranty period under normal use and service.

- Parts: Two* years from date of original shipment from the Bevles factory.
- Labor: One** year from date of original shipment from the Bevles factory.

Air Circulation Blower Assemblies (motors) and Power Switches shall be one year from date of original shipment.

Calrod "Air" Heating Elements shall be three years from date of original shipment.

** All electrical components 120 days from date of original shipment.

2. Bevles must be contacted, and pre-approval must be issued by the Bevles factory prior to any type of service being performed. Bevles assumes no responsibility for any charges that were not expressly authorized by the Bevles factory, or for any charges that exceed, in Bevles' sole judgement, normal and customary amounts.
3. Bevles will pay UPS Ground charges for any part that has a defect in material or workmanship that was present when the product shipped from Bevles, and which manifests itself during the **first year** of the warranty period under normal use and service. All warranty replacement parts will ship F.O.B. Bevles factory, Erie, PA 16511.
4. This warranty shall be void in its entirety if any abuse of, misuse of, alteration/modification of or improper maintenance of original product occurs. If, at any time a claim is reported to Bevles, and the purchaser is delinquent in payment for the product, warranty will not apply.
5. Buyer's Remedies-If a Bevles product fails due to a defect in material or workmanship in conformity with the warranties in paragraph one, buyer shall notify Bevles of such failure within a reasonable time, but in no event beyond fifteen (15) days of such discovery of defect in material or workmanship. Bevles shall provide, in its sole discretion, either the repair or replacement of any defective or any non-conforming part. Bevles specifically disavows any other representation, warranty or liability relating to the continued use of the product.
6. Exclusion of consequential and incidental damages-In no event shall Bevles be liable for any incidental, special, indirect, or consequential damages, whether resulting from non-delivery or from the use, misuse, or inability to use the product, or from defects in the product, or from Bevles' own negligence or other tort. This exclusion applies regardless of whether such damages are sought for breach of warranty, breach of contract, negligence, or strict liability in tort or under any other legal theory.
7. Disclaimer of warranties-The warranties contained in paragraph one above are the exclusive warranties given by Bevles and supersede any prior, contrary, or additional representations, whether oral or written. Bevles hereby disclaims and excludes all other warranties-whether expressed, implied, or statutory-including any warranty of merchantability, any warranty of fitness for a particular purpose, and any implied warranties otherwise arising from course of dealing or usage of trade.

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